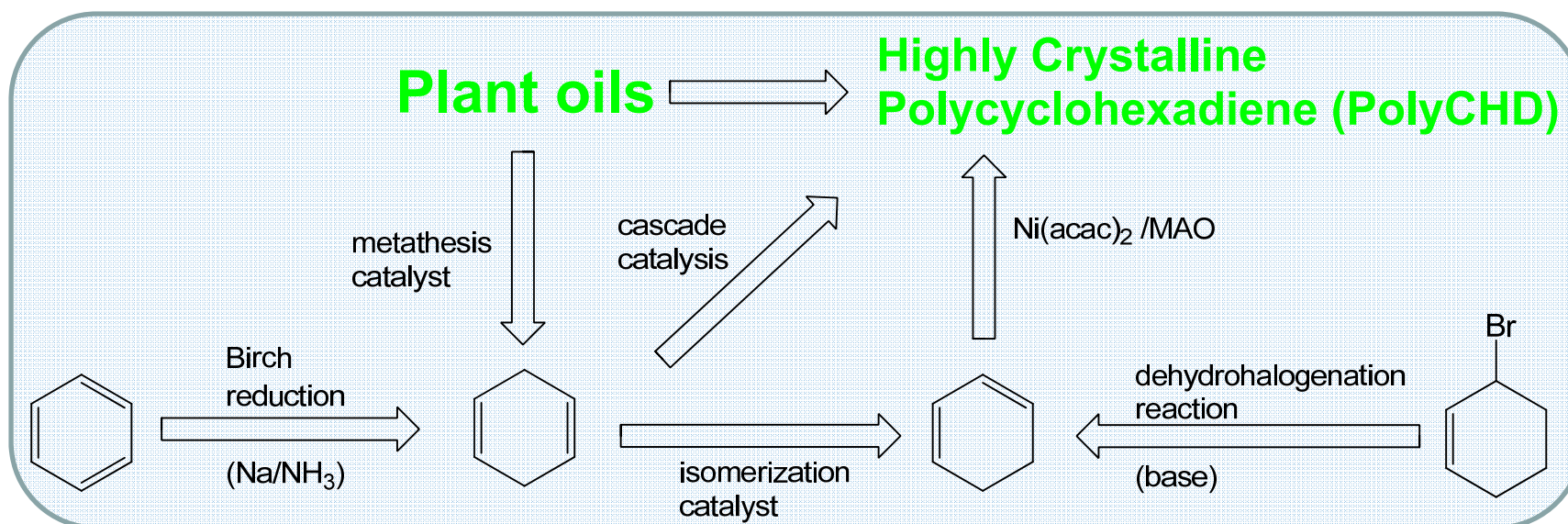


Polymerization Alternatives to Birch Reduction and Dehydrohalogenation Reactions

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Benefits of Isomerization Reactions

- Low catalyst loading required for Grubbs metathesis catalyst and ruthenium hydride isomerization catalyst
- Synthesis of 1,3-CHD from plant oils is nearly an order of magnitude less expensive

Benefits of Cascade Reactions

- Less synthetic steps for polymerization
- Solvent-free polymerizations
- No halogenated waste